



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3258-1
Job Sheet 191857



20

DAS
21
9-89

reprint

Part No: D3258-1

Job Qty: 10 pcs

Part Name: Angle Bracket



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/11/19

Job Tracking No:

Due Date: 4/1/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP B 05.11.01 Added Steps 6-7 KJ/JLM IPP Rev:C Now on Waterjet 06-12-13 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	10 pcs		4/1/19	0.00	0.33	Waterjet - Flow		2019/04/18
120	QC 8	10 pcs		4/1/19	0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
							QC 8 - 1 (A)		
							QC 8 - 47		
							QC 8 - 40		
130	Small Fab - Brake NC - B4B	10 pcs		4/1/19	0.01	0.23	Small Fab - Brake - 1 - B4B		DAS 40 2019
							Small Fab - Brake - 2 - B4B		30 9-89
							Small Fab - Brake - 3 - B4B		
140	QC 5	10 pcs		4/1/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		

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				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 42	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
					DA: 40 9-89
150	Packaging 3-1 - Stock - B4B	10 pcs	4/1/19	0.00 0.00	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160	QC 21 - SA	10 pcs	4/1/19	0.00 0.00	
				QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	
					DAS 21 9-89
					APR 22 2019
Part Op 120 - (QC8- Inspect parts - second check)					
Descriptions: 130 - (Form as per dwg)					
140 - (QC5- Inspect part completeness to step on W/O)					
150 - (Identify as per dwg & Stock Location: _____)					
160 - (QC21- Final Inspection - Work Order Release)					

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	.0500 sf (.005 ea)	100-Waterjet - Flow - 1	S136471

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S16GA	0	266	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Angle Bracket	0.500inches ± 0.010	0.510 0.490		
2	Angle Bracket	1.050inches ± 0.010	1.060 1.040		
3	Angle Bracket	0.250inches ± 0.010	0.260 0.240		
4	Angle Bracket	0.202inches ± 0.010	0.212 0.192		
5	Angle Bracket	1.454inches ± 0.010	1.464 1.444		
6	Angle Bracket	0.206inches + 0.005 - 0.001	0.211 0.205		
7	Angle Bracket	0.125inches ± 0.010	0.135 0.115		

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Container No: S173542



Part: D3258-1

Job No: 191857

Serial No/Batch: S173542

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/18/19